



Dart Aerospace Ltd.
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Canada

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Asrbus 7 Sept
D2282-043
Job Sheet 180511



Part No: D2282-043

Job Qty: 30 ea

Part Name: Saddle Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 8/3/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	8/3/18	8/3/18	0.00	0.00	Start Up Large Fab-1		<i>D/L 19/08/29</i>
100	Large Fab	30 pcs	8/3/18	8/3/18	0.00	12.35	Large Fab 1		<i>D/L 19/08/30</i>
120	QC	30 pcs	8/3/18	8/3/18	0.00	0.00	QC9		<i>2</i>
160	Packaging	30 pcs	8/3/18	8/3/18	0.00	0.00	Packaging3		<i>Smb</i>
170	QC21-SA	30 Ea	8/3/18	8/3/18	0.00	0.00	QC21		<i>21 AUG 31 2018</i>

Part Op 100 - 1-Weld as per D2282-043 Saddle Assembly A/RER316L SS Filling Rod *M136585* Dwg Rev: *E* Grind
Descriptions: weld with rough pad and brown pad, take all welding marks out and deburr holes***DO NOT TAKE RED AND BLUE
PAD TO BUFF PART***
160 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2281	Jack Saddle	30 Ea (1 ea)	90-Start up Operation	<i>5044131 (1)</i>
D2282-7	Tube	60 Ea (2 ea)	90-Start up Operation	<i>3082096 (8)</i> <i>5090243 (21)</i> <i>5090290 (60)</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2281	30	61	0
	D2282-7	60	0	0

Part Specifications

Specifications could not be found.



Container No: S106214



Part: D2282-043

Job No: 180511

Serial No/Batch: S106214

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/29/18

